1 \ 1. A composition adapted for selective removal of tantalum in chemical mechanical

- 2 polishing, comprising:
- 3 \ at least one reducing agent;
- 4 ions from at least one transitional metal; and
- 5 water
- 1 2. The composition of claim 1, further comprising at least one pH adjusting agent.
- 1 3. The composition of claim 1, wherein the concentration of the at least one reducing
- 2 agent is at least about 0.005 weight percent.
- 1 4. The composition of claim \(\frac{1}{3}\), wherein the reducing agent is selected from the group
- 2 consisting of hydroxylamine, glucos sulfothionate, potassium iodide, sodium thiosulfate,
- 3 oxalic acid, or combinations thereof.
- 1 5. The composition of claim 1, wherein the composition has an initial pH in the range
- 2 in which the at least one reducing agent is active?
- 1 6. The composition of claim 1, wherein the composition has an initial pH between
- 2 about 2 and about 12.
- 1 7. The composition of claim 6, wherein the reducing agent comprises hydroxylamine
- 2 and the initial pH is between about 3 and about 11.
- 1 8. The composition of claim 6, wherein the reducing agent comprises glucose and the
- 2 initial pH is between about 8 and about 12.
- 1 9. The composition of claim 6, wherein the reducing agent comprises sulfothionate
- 2 and the initial pH is between about 3 and about 11.
- 1 10. The composition of claim 6, wherein the reducing agent comprises potassium
- 2 iodide and the initial pH is between about 3 and about 11.

- 1 11. The composition of claim 6, wherein the reducing agent comprises sodium
- 2 \thiosulfate and the initial pH is between about 3 and about 11.
- 1 12. The composition of claim 6, wherein the reducing agent comprises oxalic acid and
- 2 the initial pH is between about 4.5 and about 5.5.
- 1 13. The composition of claim 1, further comprising at least one corrosion inhibitor.
- 1 14. The composition of claim 13, wherein the concentration of the corrosion inhibitor
- 2 is up to about 2 weight percent.
- 1 15. The composition of daim 13, wherein the corrosion inhibitor comprises an organic
- 2 compound comprising at least one azole group.
- 1 16. The composition of claim 15, wherein the corrosion inhibitor is selected from the
- 2 group consisting of benzotriazole, metcaptobenzotriazole, 5-methyl-1-benzotriazole, or
- 3 combinations thereof.
- 1 17. The composition of claim 1, further comprising at least one buffer.
- 1 18. The composition of claim 17, wherein concentration of the buffer is from about 0.1
- 2 to about 8 weight percent.
- 1 19. The composition of claim 17, wherein the buffer is selected from the group
- 2 consisting of metal bicarbonate, tetraborate terahydrate salts or combinations thereof.
- 1 20. The composition of claim 1, further comprising abrasive particles.
- 1 21. The composition of claim 1, further comprising abrasive particles in a
- 2 concentration of from about 0 weight percent to about 1 weight percent.

The composition of claim 1, wherein the ions from the at least one transitional

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2 metal are selected from the group consisting of copper ions, iron ions, or combinations 3 thereof. 23. The composition of claim \( \), wherein the ions from the at least one transitional 1 2 metal are provided in a high valence state. The composition of claim 1, wherein the ions from the at least one transitional 1 24. 2 metal are generated in situ during polishing. 25. The composition of claim 1, wherein the ions from the at least one transitional 1 2 metal are provided in an aqueous solution. The composition of claim 1, wherein the ions from the at least one transitional 1 26. 2 metal are provided by contacting sold metal to a polishing pad. A method for selective removal of a tantalum layer from a substrate in chemical 27. 1 mechanical polishing, comprising: 2 applying a composition to a polishing pad, the composition comprising: at least one reducing agent; ions from at least one transitional metal; and

1 28. The method of claim 27, wherein the composition further comprises at least one

polishing the substrate in presence of the composition to remove the tantalum

2 pH adjusting agent.

layer.

- 1 29. The method of claim 27, wherein the concentration of the at least one reducing
- 2 agent is at least 0.005 weight percent.

water, and

- 1 30. The method of claim 27, wherein the reducing agent is selected from the group
- 2 consisting of hydroxylamine, glucose, sulfothionate, potassium iodide, sodium thiosulfate,
- 3 oxalic acid, or combinations thereof.
- 1 31. The method of claim 27, wherein the composition has an initial pH in the range in
- 2 which the at least one reducing agent is active.
- 1 32. The method of claim 27, wherein the composition has an initial pH between about
- 2 2 and about 12.
- 1 33. The method of claim 32, wherein the reducing agent comprises hydroxylamine and
- 2 the initial pH is between about 3 and about 11.
- 1 34. The method of claim 32, wherein the reducing agent comprises glucose and the
- 2 initial pH is between about 8 and about 12.
- 1 35. The method of claim 32, wherein the reducing agent comprises sulfothionate and
- 2 the initial pH is between about 3 and about 11.
- 1 36. The method of claim 32, wherein the reducing agent comprises potassium iodide
- 2 and the initial pH is between about 3 and about 11.
- 1 37. The method of claim 32, wherein the reducing agent comprises sodium thiosulfate
- 2 and the initial pH is between about 3 and about 11.
- 1 38. The method of claim 32, wherein the reducing agent comprises oxalic acid and the
- 2 initial pH is between about 4.5 and about 5.5.
- 1 39. The method of claim 27, wherein the composition further comprises at least one
- 2 corrosion inhibitor.

- 1 40. The method of claim 39, wherein the concentration of the corrosion inhibitor is up
- 2 to about 2 weight percent.
- 1 41. The method of claim 39, wherein the corrosion inhibitor comprises an organic
- 2 compound comprising at least one azole group.
- 1 42. The method of claim 41, wherein the corrosion inhibitor is selected from the group
- 2 consisting of benzotriazole, mercaptobenzotriazole, 5-methyl-1-benzotriazole, or
- 3 combinations thereof.
- 1 43. The method of claim 27, further comprising at least one buffer.
- 1 44. The method of claim 43, wherein concentration of the buffer is from about 0.1 to
- 2 about 8 weight percent.
- 1 45. The method of claim 43, wherein the buffer is selected from the group consisting
- 2 of metal bicarbonate, tetraborate terahydrate salts, or combinations thereof.
- 1 46. The method of claim 27, wherein the composition further comprises abrasive
- 2 particles.
- 1 47. The method of claim 27, further comprising abrasive particles in a concentration of
- 2 from about 0 weight percent to about 10 weight percent.
- 1 48. The method of claim 27, wherein the ions from the at least one transitional metal
- 2 are generated in situ during polishing.
- 1 49. The method of claim 27, wherein the ions from the at least one transitional metal
- 2 are provided in an aqueous solution.
- 1 50. The method of claim 27, wherein the ions from the at least one transitional metal
- 2 are provided by contacting solid metal to a polishing pad.

- 1 51. The method of claim 27, wherein the ions from the at least one transitional metal
- 2 are selected from the group consisting of copper ions, iron ions, or combinations thereof.
- 1 52. The method of claim 27, wherein the ions from the at least one transitional metal
- 2 are provided in a high valence state.
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- 53. The method of claim 27, wherein during polishing of the substrate the tantalum layer is removed from the substrate at a ratio of tantalum layer to conductive material layer to dielectric layer between about 1:0:0 to about 1:0.2:0.2.
- 1 54. The method of claim 27, wherein during polishing of the substrate the tantalum
- 2 layer is removed from the substrate at a rate of at least about 250 Å/min.
- 1 55. A method for planarizing a substrate having a conductive material layer and a barrier layer deposited thereon, comprising:
- applying a conductive-material-layer-selective composition to a polishing pad;
- polishing the substrate in presence of the conductive-material-layer-selective composition;
- applying a barrier-layer-selective composition to a polishing pad, the barrier-layerselective composition comprising:
- 8 at least one reducing agent;
- 9 ions from at least one transitional metal; and
- 10 water, and
- polishing the substrate in presence of the barrier-layer-selective composition.
- 1 56. The method of claim 55, wherein the conductive-material-layer-selective
- 2 composition comprises:
- at least one chelating agent;
- 4 at least one oxidizer;
- 5 at least one corrosion inhibitor; and
- 6 water.

- 1 57. The method of claim 56, wherein the conductive-material-layer-selective
- 2 composition further comprises at least one pH adjusting agent.
- 1 58. The method of claim 56, wherein the conductive-material-layer-selective
- 2 composition further comprises abrasive particles.
- 1 59. The method of claim 55, wherein during polishing the substrate in presence of the
- 2 conductive-material-layer-selective composition, the conductive material layer is removed
- 3 from the substrate at a ratio of conductive material layer to barrier layer between about
- 4 1:0.0 to about 1:0.1.
- 1 60. The method of claim 55, wherein the barrier-layer-selective composition further
- 2 comprises at least one pH adjusting agent.
- 1 61. The method of claim 55, wherein the barrier-layer-selective composition further
- 2 comprises at least one corrosion inhibitor.
- 1 62. The method of claim 55, wherein the barrier-layer selective composition further
- 2 comprises at least one buffer.
- 1 63. The method of claim 55, wherein the barrier-layer-selective composition further
- 2 comprises abrasive particles.
- 1 64. The method of claim 55, wherein the barrier-layer-selective composition further
- 2 comprising abrasive particles in a concentration of from about 0 weight percent to about
- 3 10 weight percent.
- 1 65. The method of claim 55, wherein during polishing the substrate in presence of the
- 2 barrier-layer-selective composition the barrier layer is removed from the substrate at a
- 3 ratio of barrier layer to conductive material layer to dielectric layer between about 1:0:0 to
- 4 about 1:0.2:0.2.

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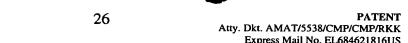
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- 1 66. The method of claim 55, wherein during polishing the substrate in presence of the
- barrier-layer-selective composition the barrier layer is removed from the substrate at a rate 2
- 3 of at least about 250 Å/min.

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- 67. A method for processing a substrate, comprising:
  - providing a substrate comprising a dielectric layer with feature definitions formed therein, a barrier layer conformally deposited on the dielectric layer and in the feature definitions formed therein, and a conductive material layer deposited on the barrier layer and filling the feature definitions formed therein;
  - polishing the substrate with a composition comprising a chelating agent, an oxidizer, a corrosion inhibitor, and water to remove the conductive material layer; and
- polishing the substrate with a composition comprising at least one reducing agent, and water to remove the barrier layer.